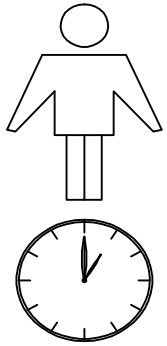
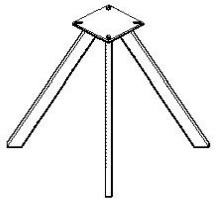
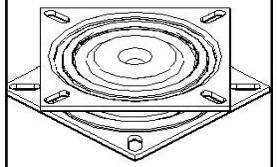
# 4954 ASSEMBLY INSTRUCTION

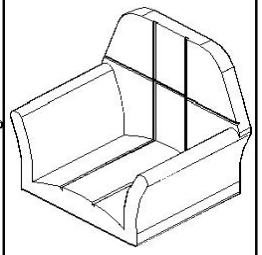




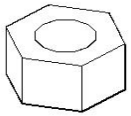
① x1



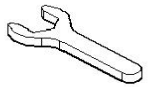
② x1



③ x1



④ x4



⑤ x1



⑥ x2

M6 xL30



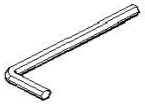
⑦ x2

M6 xL20



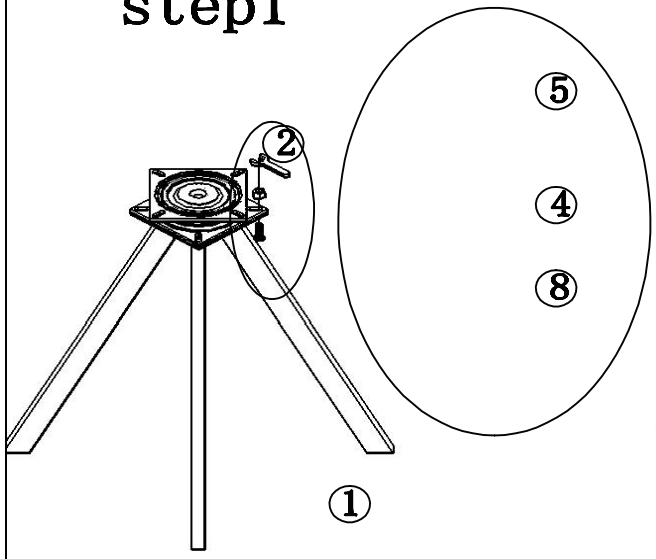
⑧ x4

M6 xL12

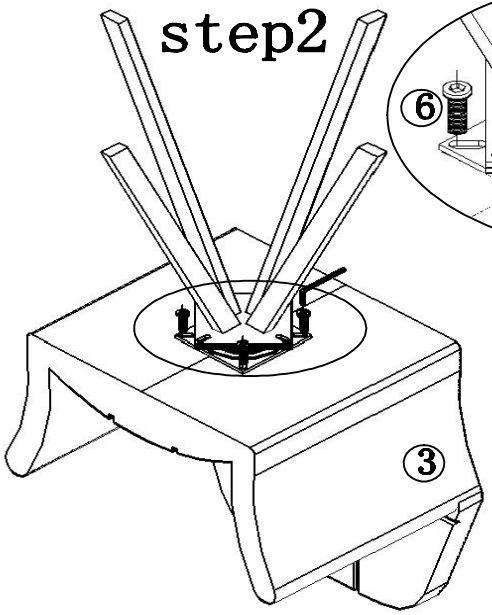


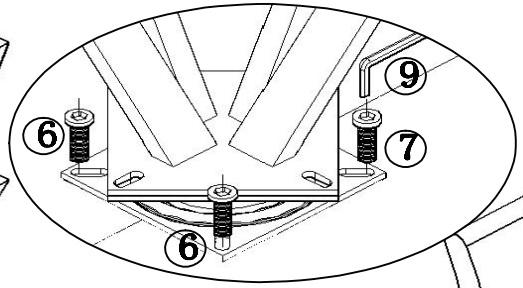
⑨ x1

step1




step2




step3

